Congratulations on the purchase of your new Benelli Vinci; the most reliable, fastest shooting, softest kicking, lightweight and easiest-to-assemble shotgun in the world. Follow these 3 easy steps to assemble the Vinci.

**NOTE: NO EXCESSIVE FORCE IS REQUIRED DURING ASSEMBLY IF ALL PARTS ARE PROPERLY ALIGNED.**

**STEP 1:** Line up the white dot on the QUADRAFIT™ BUTTSTOCK MODULE with the sighting groove on the top of the BARREL/RECEIVER MODULE. Insert the QUADRAFIT™ BUTTSTOCK MODULE into the BARREL/RECEIVER MODULE and twist in a clockwise direction. (Fig. A)

**STEP 2:** With the white dot on the magazine tube visible (Fig. C) align the notch on the TRIGGER GROUP/FOREARM MODULE to the white dot on the BARREL/RECEIVER MODULE. (Fig. D)

**STEP 3:** Firmly push down on the TRIGGER GROUP/FOREARM MODULE (Fig. F) until flush with the QUADRAFIT™ BUTTSTOCK MODULE so that no gap between the two modules exist. (Fig. G) While maintaining downward pressure, turn magazine cap clockwise until the white dot on the TRIGGER GROUP/FOREARM MODULE is no longer visible (Fig. H).

**IMPORTANT SERIAL NUMBER INFORMATION:**
The ATF recognizes the number on the BARREL/RECEIVER MODULE (Fig. I) as the legally recorded serial number. Numbers located on the TRIGGER GROUP/FOREARM MODULE do not comply with U.S. firearms laws and regulations.